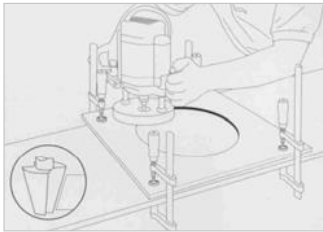
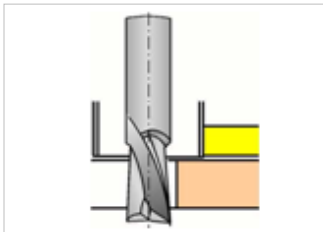


All Staron® bowls have a 15 degree beveled edge, which enables the bowls to be dropped in the sheet so that it fits flush with the sheet surface.

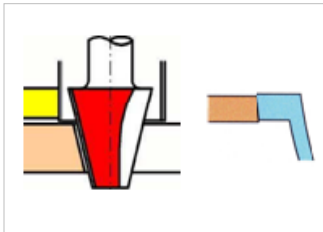
TOOLS : Staron® bowls template, routers, 30mm template guide, 15 degree router bit, decorative bit, Sander



① Clamp the bowls template into position on the top of the sheet



② Rout the bowls cutout with a 30mm template guide and use the router in one motion



③ Rout the cutout to a 15 degree bevel with an oblique router bit

④ Drop the bowls into position for trial fit. The rim face of the bowl must protrude above the sheet in a maximum 0.2mm. If necessary, repeat step 3) several times.

⑤ Remove the bowls template

⑥ Clean the cutout edge and the edge of the bowls with denatured alcohol.

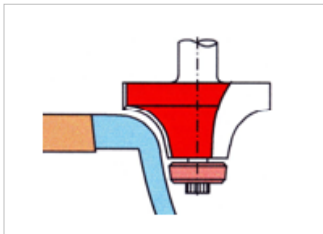
⑦ Apply adhesive to the cutout edge and to the bowls, then glue them into position.

⑧ Fix them by using clamp and allow to dry.

⑨ Level the sheet with sander

⑩ Make the edge of the bowls with the decorative bit to get the desired edge.

⑪ Polish to desired finish.



This Technical Bulletin is intended to provide guidelines for optimal fabrication, installation, and performance of Samsung products mentioned. Though the information contained herein is deemed reliable, none of the contents--including but not limited to the instructions, techniques, graphics, and recommendations--is to be understood as implying legal liability of fitness for a specific purpose, any other type of warranty, or being complete or absolute in its range and nature of information.

Depending on the user's particular application, all necessary measures must be taken to verify and test the adequacy for such needs or application. Any information or recommendation herein is strictly for purposes of reference and as such, Samsung SDI assumes no responsibility for its suitability or accuracy or the use of such information for products other than Samsung Staron® solid surfaces & Radianz® quartz surfaces.